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华源机械



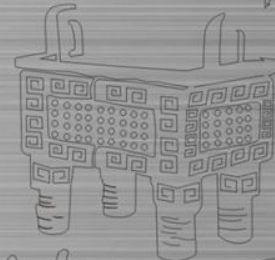
公司主页



华源机械

HUAYUAN MACHINERY

中国·浙江华源包装机械有限公司
CHINA. ZHEJIANG HUAYUAN PACKING MACHINERY CO.,LTD.



HUAYUAN MACHINERY

We have been always insisting on

Developing specialization strategy in our industry with the greatest devotion

Always keeping our leading advantage

我们一直长期关注本行业发展专业化之路
领先的步伐永不停止

華源

人文大家的華源
厚德載物
天道酬勤

中国包装行业的振兴，
为我们的发展提供了广阔的空间，
自动化包装机械的广泛应用，
让我们更专注于包装机械的制造与研发，
「华源人」将以百倍的信心和勇气，
顺应行业的改革发展大潮，
秉承执着的信念，努力为中国包装机械
行业的发展尽一份力！





中国·浙江瑞安市华源包装机械有限公司，位于历史悠久的中国“浙南名城”，著名“温州模式”的发源地，中国包装机械与制药机械生产基地，成立于1996年，总占地面积900平方米，拥有员工总人数180人，年产量4000余台。多年来经过全体华源人的不懈努力，现已发展成为集科研、开发、制造、销售、服务于一体的大型综合型企业。

主要产品有：枕式包装机、立式包装机、给袋式包装机、暖贴泡罩包装机、三维包装机、高速热收缩机、压片机、装盒机、充填机以及长期承接各种非标机型的研发生产等。

我们坚持：以质量为本，以科技为先导。

我们相信：科技铸就质量，服务成就品牌。

我们拥有：高素质的技术力量队伍，先进的工艺设备，严格的质量检测手段，健全的售后服务体系。

我们秉承：取之社会，用之社会的经营理念。守法经营，依法纳税！

我们坚守：三个不变原则：1、长期发展投资的原则不变；2、永续为客户提供优质产品的原则不变；3、为社会创造价值的原则不变。

我们的市场：中国远销至东南亚(印度、泰国、越南、印尼、马来西亚、斯里兰卡)中东(伊朗、巴基斯坦、巴林)、欧洲(俄罗斯、保加利亚、罗马尼亚、西班牙、意大利)、非洲(尼日利亚、几内亚、刚果)和北美(美国)。

在经济高速发展的今天，我们愿与广大客商携手并进，共创辉煌！

中国·瑞安市华源包装机械有限公司
Ruian City Huayuan Packing Machinery CO.,LTD



Ruian Huayuan packing machinery factory located in Ruian city, Zhejiang province, as professional manufacturer of package machine, was established in 1996 with a area of 9000 square meters. It consists of technical Development Department, Manufacturing Department Sales Department and After Service Department. At present, there are 180 staff members, including 50 technicians. With the largest production capacity of 4000sets per year. Main Products include: Pillow type packing machine, blister packing machine, capsule filling machine, vertical packing machine for (granule, powder and liquid), cartoning machine, three dimensional packing machine, sealing&shrink packing machine etc.

We have been awarded with ISO9001:2008, the verification of "GMP" issued by the State Economic Trading committee, regarding the quality and considerate service, technology and steady performance as our life,

is has got popularity, and our products sell to eastern, southern Asia, middle east, Europe, Africa, north America & south America.

Our development needs your supports, and your satisfaction is our aim, we are willing to create resplendent future with you.



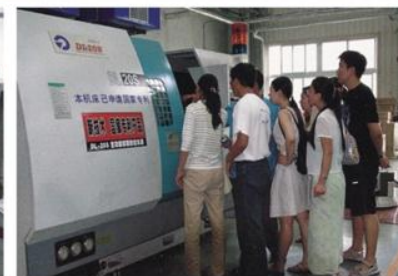
荣誉源于用心，每份认可的资质证书凝聚着华源人奋力拼搏的精神，每份荣誉凝结着华源人的汗水和智慧，那是我们一次次的历程，那是我们的通行证和金名片。

Honor results from diligence, each recognized qualification certificate embodied the struggle spirit of huayuan people, each honor condensation conc-ting of huayuan peoples' diligence and wisdom Praise and honor is not only our route sign and experience but also our business card and passport.



我们追求生产的精细化管理，不断完善自己的生产工艺，每一个零件都严格按国家标准精心打造，确保产品的高品质。

We are pursuing fine production management and continuously improving our production technology. Every part is elaborately macufactured in strict accordance with international standards so as to guarantee high product quality.



立足中国，放眼世界，我们前进的每一步都是来自于您的支持，您的满意是我们的执着追求，无论在世界的哪一个角落，我们都感恩存在！

Based on China around the world we every step along the way from your support your satisfaction is our persistent pursuit in the world no matter which corner we are all grateful exist!



销售分布 Sales Distribution

诚信服务，永无止境，华源始终坚持科技铸就质量，服务成就品牌的经营宗旨，坚持诚信服务客户。

The good faith service, never-ending, Huayuan always adhere to the technology cast quality, service achievements brand business purpose, adhere to the integrity of customer service.

服务宗旨：诚实信用的原则，及时敏捷的反应，精益求精的工作，周到满意的服务。

服务理念：我们始终坚信企业的长远发展离不开客户的长久支持，客户的长久支持离不开良好的售后服务保障，客户的满意就是我们的责任！

服务核心：完善的技术服务和保障由“华源”公司——客户服务中心实施。我们将长期、持续的提供“优质服务”且最大限度的降低产品未知的风险，向客户提供放心的智慧的产品。

售前服务：我方为客户提供一对一服务，客服人员24小时在线。为客户提供购买建议 选型设计 技术支持、联络及其他需求服务。让客户最大限度的降低生产投入成本买到最实用的产品。

售中服务：我方提供免费送货、安装、调试、操作员培训等服务。

售后服务：1.送货服务：免费送货上门，并承担在运输过程中导致损坏的一切责任；

2.调试安装：产品进入客户指定地点后，在客户准备完成所需的包装材料以及其它的辅助设施，并通知我厂。调试人员最快将在24小时内到达机器所在地，如路途；如交通不便或路途遥远的，我厂人员将在72小时内到达。调试合格后，由客户在《调试验收报告》上填写意见并签字盖章。

3.操作培训：我厂将优选经验丰富，具有良好素质的技术调试人员对客户的操作人员进行培训，直至操作人员可独立操作生产。并指导正确的操作维护方法；设备故障的预处理；配件的更换。

4.上门维修：客户发现产品出现故障通知我厂后，我厂将在2小时内做出答复，并通过电话指导的方式给予处理；处理不了我厂维修人员最快将在24小时内到达机器所在地进行维修；如路途；如交通不便或路途遥远的，我厂人员将在72小时内到达。如需要更换配件，我厂最快将在24小时内把配件送达客户所在地；并通过电话指导或上门服务的方式给予更换安装。

5.保修期内：我厂免费提供点检维护；免费的上门维修；免费配件更换；免费的技术升级等服务！

超出保修期：我方免费提供相关技术咨询电话维修指导。如需上门维修只需负责技术人员的食宿差旅费用的销即可享受免费的设备维修服务(免工费) 同时并保证提供的配件一律出厂价。





颗粒 粉剂 块状物料自动包装



食品包装



单片 多片湿巾包装



三维易拉线自动包膜



医疗用品自动包装



酒店用品自动包装



自动装盒机



文具用品包装



暖贴内外袋包装



五金用品包装



药品包装



糖果包装



卡片自动包装



速冻食品包装



热收缩自动包装



01-08

Pillow type packaging machine series, boxes machine series
枕式包装系列



09-10

Automatic shrink packaging machine
全自动热收缩包装机



11-13

Aet tissue Packaging
湿巾包装机



14-16

Silly putty packing machine series
橡皮泥包装机系列



17-18

Four edge sealing, Warm paste infusion warmer packing machine
四边封, 暖宝宝、输液加温包装机



19-22

Vertical packaging machine
立式包装机系列



23-24

Three dimensional transparent film packaging machine and cartoning machine
三维透明膜包装机及装盒机



25-30

Giving bag packing machine
给袋式包装机系列



31-36

A variety of automatic packaging line
各种全自动包装流水线

KD-260

Automatic Pillow-shaped Packaging Machine

枕式自动包装机

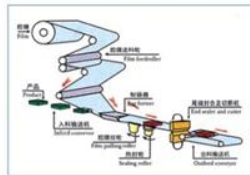
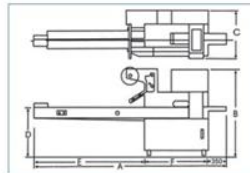
适用范围 Scope Of Application

适用于饼干、面包、速食面、月饼、糖果、药品日用品、五金零件、纸盒或托盘等各类固态有规则的物体的包装。

Suitable for packaging of all kinds of objects with regular solid state, such as biscuits bread, speed wheaten food, moon, cake, candy, medicines, daily necessities, metal parts, paper carton or the tray, etc. Solid objects with the rules package.

性能特点 Performance And Characteristic

- 结构紧凑，性能稳定，操作简单。
- 国内首创第三代双变频控制，袋长即设即切，无需调节空走，换膜色标跟踪一步到位，省时省膜。
- 采用进口电器，触摸式人机界面，参数设定方便快捷。
- 故障自诊断功能，故障显示一目了然。
- 高感度光电眼色标跟踪，使封切位置更加准确。
- 温度独立PID控制，更好适合各种材质包膜。
- 定位停机功能，不粘刀，不费膜。
- 转动系统简洁，工作更可靠，维护保养更方便。
- 所有控制由软件实现，方便功能调整和技术升级，永不落后。
- Compact structure, stable function and Simple operation.
- The first third-generation double frequency control the bag could be set and cut, unnecessary adjust air without changing film color code tracking one pace reaches the designated position, it's saving time and film.
- It adopts imported electric appliance, touch man machine interface, convenient parameter setting.
- Self-checking function, trouble can be read easily.
- High sensor photoelectric color chart tracking, make the cutting position more correctly.
- Dependant temperature PID controlling suitable for various materials of packaging membrane.
- Position stop function, no adhesive and no waste of membrane.
- Clean rotation system, more reliable operation and more convenient maintenance.
- All the controlling operates by the software, convenience for function adjustment and technical upgrading.



可选配：充气、倒槽、打码、喷码、排气

中国·瑞安市华源包装机械有限公司
China-rui'an City Huayuan Packing Machinery CO.,LTD

Hua Yuan 华源

主要技术参数 Main Technical Data

型号	Model	KD-260
制成袋尺寸	Length of bags	65-330mm
制成袋尺寸	Packaging with	30-110mm
制成袋尺寸	Packaging high	5-45mm
纵封和横封封口强度(牛/厘米)	Intensity of sealing	≥15N/mm
包装速度	Packing speed	40-250袋/分(pack/min)
总功率	Total power	220V, 50Hz 2.4kw
外形尺寸	Overall dimensions	4000×920×1500mm
整机重量	Weight	500kg



KD-260/350A

Automatic Reverse Film Packaging Machine

反膜自动包装机

性能特点 Performance And Characteristic

- Compact structure, stable function and Simple operation.
- The first third-generation double frequency control the bag could be set and cut, unnecessary adjust air without changing film color code tracking one pace reaches the designated position, it's saving time and film.
- It adopts imported electric appliance, touch man machine interface, conv-enient parameter setting.
- Self-checking function, trouble can be read easily.
- High sensor photoelectric color chart tracking, make the cutting position more correctly.
- Dependant temperature PID controlling suitable for various materials of packaging membrane.
- Position stop function, no adhesive and no waste of membrane.
- Clean rotation system, more reliable operation and more convenient maintenance.
- All the controlling operates by the software, convenience for function ad-justment and technical up grading.

适用范围 Scope Of Application

适用于多料块、粘性、软物料、如(槟榔、橄榄、蜜饯、阿胶、果脯的包装)、多包汤料、固体散料、小型电子元件等不规则物件。

Apply more material blocks(such as betel,olives, candied fruit, Gong date),multiple packet soup, solid dispersing materials, small Electronic components of irregular objects.

- 结构紧凑，性能稳定，操作简单。
- 国内首创第三代双变频控制，袋长即设即切，无需调节空走。
- 换膜色标跟踪一步到位，省时省膜。
- 采用进口电器，触摸式人机界面，参数设定方便快捷。
- 故障自诊断功能，故障显示一目了然。
- 高感度光电眼色标跟踪，使封切位置更加准确。
- 温度独立PID控制，更适合各种材质包膜。
- 定位停机功能，不粘刀，不费膜。
- 转动系统简洁，工作更可靠，维护保养更方便。
- 所有控制由软件实现，方便功能调整和技术升级，永不落后。



主要技术参数 Main Technical Data

型号	Model	KD-260A	KD-350A
大薄膜宽度	Max film width	260mm	350mm
最大包装能力	Max packaging capacity	40-250次/分 (视材料而定/ According to its material to fix)	40-220次/分 (视材料而定/ According to its material to fix)
适合薄膜厚度	Suitable film thickness	0.03-0.06mm	0.03-0.06mm
制袋长度	length of bags	60-200mm	60-200mm
包装宽度	packaging with	25-100mm	50-150mm
包装高度	packaging high	5-45mm	5-45mm
总功率	total power	2.4Kw 220V	2.7Kw 220V
外形尺寸	Overall dimensions	4100×950×1500mm	4100×1000×1500mm
整机重量	Weight	550kg	600kg



KD-260/450B

Automatic Lower Feeding Film Pillow-shaped Packaging Machine

下走纸自动枕式包装机

Hua Yuan 华源

性能特点 Performance And Characteristic

- 结构紧凑，性能稳定，操作简单。
- 国内首创第三代双变频控制，袋长即设即切，无需调节空走。
- 换膜色标跟踪一步到位，省时省膜。
- 采用进口电器，触摸式人机界面，参数设定方便快捷。
- 故障自诊断功能，故障显示一目了然。
- 高感度光电眼色标跟踪，使封切位置更加准确。
- 温度独立PID控制，更适合各种材质包膜。
- 定位停机功能，不粘刀，不费膜。
- 转动系统简洁，工作更可靠，维护保养更方便。
- 所有控制由软件实现，方便功能调整和技术升级，永不落后。

- Compact structure, stable function and Simple operation.
- The first third-generation double frequency control the bag could be set and cut, unnecessary adjust air without changing film color code tracking one pace reaches the designated position, it's saving time and film.
- It adopts imported electric appliance, touch man machine interface, conv-enient parameter setting.
- Self-checking function, trouble can be read easily.
- High sensor photoelectric color chart tracking, make the cutting position more correctly.
- Dependant temperature PID controlling suitable for various materials of packaging membrane.
- Position stop function, no adhesive and no waste of membrane.
- Clean rotation system, more reliable operation and more convenient maintenance.
- All the controlling operates by the software, convenience for function ad-justment and technical up grading.

适用范围 Scope Of Application

适用于毛巾、纸巾、挂面、蛋卷、香肠、鱿鱼、冰棒、软糖等柔软状、长条状、散状物体的包装。

It is suitable for packing soft strip, such as towel, paper towel, dried noodles, omelet, banger, sleeve-fish, ice-lolly, candy.



主要技术参数 Main Technical Data

型号	Model	KD-260B	KD-450B
大薄膜宽度	Max film width	260mm	450mm
最大包装能力	Max packaging capacity	40-220次/分 (视材料而定/ According to its material to fix)	40-220次/分 (视材料而定/ According to its material to fix)
适合薄膜厚度	Suitable film thickness	0.03-0.06mm	0.03-0.06mm
制袋长度	length of bags	60-330mm	80-350mm
包装宽度	packaging with	25-100mm	50-200mm
包装高度	packaging high	5-45mm	10-70mm
总功率	total power	2.4Kw 220V	2.7Kw 220V
外形尺寸	Overall dimensions	4100×950×1500mm	4100×1050×1500mm
整机重量	Weight	600kg	680kg



KD-350/450

Automatic High-speed Pillow-shaped Packing Machine

高速自动枕式包装机



性能特点 Performance And Characteristic

- 结构紧凑，性能稳定，操作简单。
- 国内首创第三代双变频控制，袋长即设即切，无需调节空走，换膜色标跟踪一步到位，省时省膜。
- 采用进口电器、触摸式人机界面，参数设定方便快捷。
- 故障自诊断功能，故障显示一目了然。
- 高感度光电眼色标跟踪，使封切位置更加准确。
- 温度独立PID控制，更好适合各种材质包膜。
- 定位停机功能，不粘刀，不费膜。
- 转动系统简洁，工作更可靠，维护保养更方便。
- 所有控制由软件实现，方便功能调整和技术升级，永不落后。

- Compact structure, stable function and Simple operation.
- The first third-generation double frequency control the bag could be set and cut, unnecessary adjust air without changing film color code tracking one pace reaches the designated position, it's saving time and film.
- It adopts imported electric appliance, touch man machine interface, convenient parameter setting.
- Self-checking function, trouble can be read easily.
- High sensor photoelectric color chart tracking, make the cutting position more correctly.
- Dependant temperature PID controlling suitable for various materials of packaging membrane.
- Position stop function, no adhesive and no waste of membrane.
- Clean rotation system, more reliable operation and more convenient maintenance.
- All the controlling operates by the software, convenience for function adjustment and technical up grading.



主要技术参数 Main Technical Data

型号	Model	KD-350	KD-450
制成袋尺寸	Finished package size	长Length 65-330mm 宽Width 30-150mm 高Height 5-50mm	长Length 110-350mm 宽Width 50-200mm 高Height 10-80mm
封口强度	Vertical and cross sealing strength	>15Nmm ²	>15Nmm ²
包装速度	Packaging speed	40-220Bags/min	40-180Bags/min
包装膜宽	Packaging film width	90-350mm	100-450mm
电源规格	Power specification	220V 50 60Hz 2.4KW	220V 50/60Hz 2.7KW
整机重量	Machine weight	600kg	680kg
外形尺寸	Overall size	4100×1000×1560mm	4100×1050×1560mm

KD-450D

Automatic Lower Feeding Pillow-shaped Packing Machine

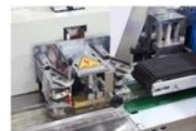
下走纸自动枕式包装机

Hua Yuan 华源

性能特点 Performance And Characteristic

- 结构紧凑，性能稳定，操作简单。
- 国内首创第三代双变频控制，袋长即设即切，无需调节空走，换膜色标跟踪一步到位，省时省膜。
- 采用进口电器、触摸式人机界面，参数设定方便快捷。
- 故障自诊断功能，故障显示一目了然。
- 高感度光电眼色标跟踪，使封切位置更加准确。
- 温度独立PID控制，更好适合各种材质包膜。
- 定位停机功能，不粘刀，不费膜。
- 转动系统简洁，工作更可靠，维护保养更方便。
- 所有控制由软件实现，方便功能调整和技术升级，永不落后。

该产品为非标产品 根据客户而定！



主要技术参数 Main Technical Data

大海膜宽度	Max film width	450mm
最大包装能力	Max packaging capacity	50-180次/分
适合薄膜厚度	Suitable film thickness	0.03-0.06mm
制袋长度	length of bags	65-330mm
包装宽度	packaging with	25-180mm
包装高度	packaging high	5-70mm
总功率	total power	2.7Kw 220V
外形尺寸	Overall dimensions	4200X1050X 1500mm
整机重量	Weight	750kg



DZB-300C

Automatic Cards Packaging Machine

卡片全自动包装机

性能特点 Performance And Characteristic

- Compact structure. Stable function and simple operation.
- Double frequency control the bag could be set and cut, unnecessary once setting, adjustment needless, saving time and film.
- It adopts imported electric appliance, touch man machine interface, convenient parameter setting.
- Self-checking function, trouble can be read easily.
- High sensor photoelectric color chart tracking, make the cutting position more correctly.
- Dependant temperature pid controlling suitable for various materials of packaging membrane.
- Clean rotation system, more reliable operation and more convenient maintenance.
- All the controlling operates by the software, convenience for function adjustment and technical up grading.



主要技术参数 Main Technical Data

型号	Model	DZB-300C
包装长度	Length of bags	65-330mm
包装宽度	Packaging with	30-110mm
包装高度	Packaging high	5-40mm
封口强度	Intensity of sealing	≥15N/mm²
包装速度	Packing speed	120-300袋/分 (packs/min)
总功率	Total power	220V, 50Hz 2.9kw
外形尺寸	Overall dimensions	3500×900×1500mm
整机重量	Weight	800kg



适用范围 Scope Of Application

卡片、贴纸、膏药等全自动下料包装。
It is applied to feed automatically for cards, mote and patches.
可订做多头卡片吸盘，适用包装多张卡片。
Can be customized long card suckers, suitable for packaging multiple cards.

- 结构紧凑，性能稳定，操作简单。
- 双变频控制，袋长即设即切，无需调节空走，一步到位，省时省膜。
- 采用进口电器，触摸式人机界面，参数设定方便快捷。
- 故障自诊断功能，故障显示一目了然。
- 定位停机功能，不粘刀，不费膜。
- 转动系统简洁，工作更可靠，维护保养更方便。
- 所有控制由软件实现，方便功能调整和技术升级，永不落后。

KD-260C

Card Automatic Packaging Machine

医药板块自动包装机

Hua Yuan 华源

适用范围 Scope Of Application

适用于医药版块、大密丸药版等或重量较重，较有规则的物体包装。本机自带下料、自动剔除工位可连接铝塑/装盒连机生产。

It is suitable for pharmaceutical industry, large density capsule etc or heavily weight, and other regular shape. This machine can automatic feeding, automatic reject advice, afuminum and cartoning machines can be connected to the production.



主要技术参数 Main Technical Data

大薄膜宽度	Max film width	260mm
最大包装能力	Max packaging capacity	50-120次/分 (视材料而定/ According to its material to fix)
适合薄膜厚度	Suitable film thickness	0.03-0.06mm
制袋长度	length of bags	150-300mm
包装宽度	packaging with	25-110mm
包装高度	packaging high	5-45mm
总功率	total power	2.7Kw 220V 50-60Hz
外形尺寸	Overall dimensions	3500 X 1000 X 1560mm
整机重量	Weight	780kg



KD-600S

Full Servo Pillow Type Packing Machine

全伺服枕式包装机

性能特点 Performance And Characteristic

- 结构紧凑，性能稳定，操作简单。
- 国内首创第三代双变频控制，袋长即切即停，无需调节空走，换膜色标跟踪一步到位，省时省膜。
- 采用进口电器，触摸式人机界面，参数设定方便快捷。
- 故障自诊断功能，故障显示一目了然。
- 高感度光电眼色标跟踪，使封口位置更加准确。
- 温度独立PID控制，更适合各种材质包膜。
- 定位停机功能，不粘刀，不费膜。
- 转动系统简洁，工作更可靠，维护保养更方便。
- 所有控制由软件实现，方便功能调整和技术升级，永不落后。

适用范围 Scope Of Application

士司面包、大托盘饼干、无托、有托馒头、包子、速冻食品等大板块类似物料的包装。
Bread Biscuit Steamed buns Frozen food packaging and similar materials, packaging

主要技术参数 Main Technical Data

大薄膜宽度	Max film width	590mm
最大包装能力	Max packaging capacity	40-180次/分(视材料而定/According to its material to fix)
适合薄膜厚度	Suitable film thickness	0.03-0.06mm
制袋长度	length of bags	65-350mm
包装宽度	packaging with	25-280mm
包装高度	packaging high	20-100mm
总功率	total power	2.7Kw 220V 50Hz
外形尺寸	Overall dimensions	4200×1200×1750mm
整机重量	Weight	780kg



- Compact structure, stable function and Simple operation.
- The first third-generation double frequency control the bag could be set and cut, unnecessary adjust air without changing film color code tracking one pace reaches the designated position, it's saving time and film.
- It adopts imported electric appliance, touch man machine interface, convenient parameter setting.
- Self-checking function, trouble can be read easily.
- High sensor photoelectric color chart tracking, make the cutting position more correctly.
- Dependant temperature PID controlling suitable for various materials of packaging membrane.
- Position stop function, no adhesive and no waste of membrane.
- Clean rotation system, more reliable operation and more convenient maintenance.
- All the controlling operates by the software, convenience for function adjustment and technical up grading.

RS-600W

High Speed Automatic Shrink Packaging Machine

高速全自动热收缩包装机

Hua Yuan 华源

产品介绍 Performance And Characteristic

本机是在枕式包装机械的基础上改进，创新性设备！解决了国内热收缩膜包装速度慢，耗资人工等难题。机械套膜速度快，包装美观，也可套袋，自动打印生产批号！是一款一机多用的多功能热收缩包装机。适用于盒装、袋装，有规则单个物体，块状物料的热收缩包装，广泛应用于食品、餐饮、制药、日化等行业！（适用如：盒装蚊香、化妆品、药盒、礼品盒、相册、一次性餐具、毛巾、五金日化，以及各种汽车配件的热收缩包装）。

This machine is in produce pillow packaging machinery in basis improvement, innovation equipment! Solve the domestic heat shrinkable film packaging speed slow, expend artificially conundrum, mechanical covering film speed, packaging and beautiful, also can container bag, automatic printing production batch number! is a multi-usage function heat shrinkable packing machine, apply to boxes, bags. There are rules a single object, the block material heat shrinkable packaging, widely used in the food, food, pharmacy, chemical industry, Etc. (such as: boxed mosquito-repellent incense, cosmetics, bag, gift boxes, photo album, disposable tableware, towel, hardware Japan, and all sorts of automobile and motorcycle parts of heat shrinkable packaging)

主要技术参数 Main Technical Data

大薄膜宽度	Max film width	590mm
最大包装能力	Max packaging capacity	50-120次/分(视材料而定/According to its material to fix)
适合薄膜厚度	Suitable film thickness	0.03-0.06mm
制袋长度	length of bags	65-350mm
包装宽度	packaging with	25-280mm
包装高度	packaging high	20-100mm
总功率	total power	7.8Kw 220V/380V 50Hz
外形尺寸	Overall dimensions	7000 X 1200 X 1500mm
整机重量	Weight	1000kg



JBK-260

Intellectual Full-auto Drawer Type Wet Tissue Packing Machine

全自动单片湿巾包装机

产品简介 Features

该机专为湿巾包装设计，采用立式折叠，下进膜料机构，速度快，运行平稳，能自动完成：湿巾折叠→内外加液→切片→制袋→封口→计数→打批号，→成品输出等多项特殊功能，有效的避免了湿巾在包装过程中的二次污染，整机紧凑，大方，安全，是目前湿巾包装的首选设备，适用于单片湿巾的全自动包装！

This machine designed for wet wipes packaging design and the vertical fold, the institution, fast speed, smooth operation, and can automatically accomplish: wet wipes fold→inside and outside liquid→slice, add bag making→sealing→count→a batch number→products output and so on many features, effectively avoid the wet wipes in packaging process of secondary pollution, the machine is compact, and easy, safe, is the wet wipes packing device of choice, suitable for single piece of wet wipes the automatic packing!



主要技术参数 Main Technical Data

型号	Model	JBK-260
包装速度	Packing speed	40-220包/分 (bags/min)
制成袋尺寸	size of bag	L:60-220mm W:30-110mm h:5-55mm
总功率	Total power	220V, 50Hz 3.5kw
外形尺寸	Overall dimensions	1800×100×1500mm (L×W×H)
整机重量	Weight	850kg



性能特点 Performance And Characteristic

- 结构紧凑，性能稳定，操作简单。
- 双变频控制，袋长即设即切，无需调节空走，一步到位，省时省膜。
- 采用进口电器、触摸式人机界面，参数设定方便快捷。
- 故障自诊断功能，故障显示一目了然。
- 定位停机功能，不粘刀，不费膜。
- 转动系统简洁，工作更可靠，维护保养更方便。
- 所有控制由软件实现，方便功能调整和技术升级，永不落后。
- Compact structure. Stable function and simple operation.
- Double frequency control the bag could be set and cut, unnecessary once setting, adjustment needless, saving time and film.
- It adopts imported electric appliance, touch man machine interface, conv-enient parameter setting.
- Self-cheching function, trouble can be read easily, high sensor photoelectric color chart tracking, make the cutting position more correctly.
- Dependant temperature pid controlling suitable for various mate-rials of packaging membrane.
- Clean rotation system, more reliableoperation and more convenient maintenance.
- All the controlling operates by the software, convenience for function ad-justment and technical up grading.

JBK-400

Intellectual Full-auto Drawer Type Wet Tissue Packing Machine

智能型全自动抽取式湿巾包装机

Hua Yuan 华源



性能特点 Performance And Characteristic

- Compact structure. stable function and Simple operation.
- The first third-generation double frequency control the bag could be set and cut, unnecessary adjust air without changing film color code tracking one pace reaches the designated position, it's saving time and film.
- It adopts imported electric appliance, touch man machine interface, conv-enient parameter setting.
- Self-cheching function, trouble can be read easily.
- High sensor photoelectric color chart tracking, make the cutting position more correctly.
- Dependant temperature PID controlling suitable for various mate-rials of packaging membrane.
- Position stop function. no adhesive and no waste of membrane.
- Clean rotation system. more reliableoperation and more convenient maintenance.
- All the controlling operates by the software, convenience for function ad-justment and technical up grading.
- The drawer mouth adopts adhesive tape agglutinat, prefect encapsulation capability, easy for opening and closing.
- Mutual Innovation adjustable bag maker, for a variety of sdecifications.
- 结构紧凑，性能稳定，操作简单。
- 国内首创第三代双变频控制，袋长即设即切，无需调节空走，换膜色标跟踪一步到位，省时省膜。
- 采用进口电器、触摸式人机界面，参数设定方便快捷。
- 故障自诊断功能，故障显示一目了然。
- 高感度光电颜色标跟踪，使封口位置更加准确。
- 温度独立PID控制，更适合各种材质膜包膜。
- 定位停机功能，不粘刀，不费膜。
- 转动系统简洁，工作更可靠，维护保养更方便。
- 所有控制由软件实现，方便功能调整和技术升级，永不落后。
- 抽取口采用不干胶粘合，密封性能好，开、封方便。
- 创新型可调式制袋器，适用于多种规格。
- 配最新型新打孔和贴标机，自动定位。

主要技术参数 Main Technical Data

生产能力	Production capacity	30-80包/分 (bags/min)
包装尺寸	Packing size	L:80-180mm W:30-180mm H:5-55mm
额定电压	Rated voltage	AC220V
额定频率	Rated frequency	50Hz
总功率	Total power	3.5Kw
外形尺寸	Overall dimensions	5100X1100 X 1800mm (L×W×H)
整机重量	Weight	800kg



SB-250W/500W

Areciprocating Automatic Packaging Machine

往复式全自动包装机

性能特点 Performance And Characteristic

- 触摸屏控制，操作简单。
- 交流电机附变频器，实现无级变速控制。
- 袋长任意选择，自动调整，快捷，准确。
- PID自动控制加热温度。
- 数字显示袋长，包装速度和包装数量。
- 电眼精确，自动跟踪印刷标记。
- 往复式端封机构，封口更牢固，封模切刀无损耗。
- 端封插角装置，袋形更美观提升产品档次。
- 机械式设计易于保养维护
- 配有可调试制袋器，方便客户更换产品规格。



- Touch screen control, simple operation.
- Ac motor with frequency converter, realize stepless speed control.
- Bag length either, automatic adjustment, quick and accurate.
- PID automatic control of heating temperature.
- Digital display bag length, packing speed and number of packages.
- Magic eye accurate, automatic tracking tag printing.
- Stronger reciprocating side sealing mechanism, the seal, seal die cutting knife lossless.
- End seal Angle device, pocket is more beautiful and upgrade the product.
- Mechanical design is easy to maintenance.
- Equipped with adjustable bag making machine, convenient customer change product specifications.

主要技术参数 Main Technical Data

型号	Model	SB-250W	SB-500W
生产能力	Production capacity	30-60包/分 Bags/min	60-120包/分 Bags/min
包装尺寸	Packing size	L60-170W60-120H1-10mm	L60-170W60-120H1-10mm
压缩空气	Compressed air	≥0.1m³/min	≥0.1m³/min
额定频率	Product frequency	50Hz	50Hz
额定电压	Rated voltage	AC380V(三相四线3 phases 4 lines)	AC380V(三相四线3 phases 4 lines)
总功率	Total power	3.5kw	3.5kw
机器重量	Weight	680kg	1300kg
外形尺寸	Overall dimension	4600X2300X1650mm	4600X2450X1650mm



DZB-360

Light Mud Packing Machine

轻泥全自动包装生产线

Hua Yuan 华源



选配伺服分切型
Optional servo cutting type



可定做不同形状模头
Can be customized with different shape of die head



选配加大不锈钢成型机
Optional increase stainless steel molding machine

产品优势 Technical Performance

适用于各种轻泥、橡皮泥、密封胶泥等类似物料的成型、分切、包装。本机是通过挤吐、成型、分切、然后自动包装、打印日期、全程自动化。具有包装速度快、包装成品美观、节省人工成本等特点。克重误差小调节方便，物料接触部分均采用304不锈钢保证产品的生产质量。采用开放式箱体结构，清理方便快捷。



Light clay plasticine packaging this machine is suitable color plasticine clay automatic packaging, can be done automatically plasticine molding cutting and packing and automatic print date. Has a high degree of automation, packaging, speed and stability characteristics. servo system control small footprint, simple operation, easy to use.

主要技术参数 Main Technical Data

薄膜宽度	Film width	Max. 350mm
制袋长度	Length of the bag	50-200mm
制袋宽度	Width of the bag	30-150mm
产品高度	Products are highly	Max. 5-40mm
卷膜直径	Film diameter	Max. 320mm
包装速度	Packing speed	20-150包/分(bag/min)
电源规格	Power supply	220V 50/60Hz 4.5kw
外形尺寸	Overall dimensions	4000X900X 1500mm
整机重量	Weight	880kg



DZB-260

Plasticine Packing Machine

单色橡皮泥全自动包装机

适用范围 Scope Of Application

本机是通过挤吐、成型、分切、然后自动包装、打印日期、全程自动化。具有包装速度快稳定性佳等特点。适用于各种水性泥、油性泥等产品的挤吐成型分切包装，率先采用新型伺服下料分切系统。切口平整美观。包装速度快、跟踪准确，解决国内橡皮泥包装浪费包材，包装难度大运转速度慢的技术性难题。本机占地面积小，操作简单，使用方便。

This machine is suitable color plasticine clay automatic packaging. can be done automatically plasticine molding cutting and packing and automatic print date has a high degree of automation, packaging, speed and stability characteristics, servo system control small footprint, simple operation, easy to use.



可拆卸螺杆清洗方便
Removable screw for easy cleaning



伺服分切速度快
Servo cutting speed

主要技术参数 Main Technical Data

薄膜宽度	Film width	MAX.250mm
制袋长度	Length of the bag	30-190mm
制袋宽度	Width of the bag	30-100mm
产品高度	Products are highly	≤ MAX.40mm
卷膜直径	Film diameter	MAX.320mm
包装速度	Packing speed	40-240包/分(bag/min)
电源规格	Power supply	220V 50/60Hz 2.4kw
外形尺寸	Overall dimensions	3920X800X 1320mm
整机重量	Weight	680kg



DZB-460

12 Color Plasticine Packing Machine

12色橡皮泥全自动包装生产线

Hua Yuan 华源



技术性能 Technical Performance

本机适用于多色的橡皮泥自动包装可定做6色，12色等不同类型的包装设备。设备可自动完成挤吐成型，分切包装、计量打码等功能，适用于油性和水性泥的自动分切包装，自动化程度高，使用方便。

This machine is suitable for two-color 6 color 8 color 10 color 12 color plasticine packaging. This machine is suitable color plasticine clay automatic packaging. can be done automatically plasticine molding cutting and packing and automatic print date. Has a high degree of automation, packaging, speed and stability characteristics. servo system control small footprint, simple operation, easy to use.

主要技术参数 Main Technical Data

最大薄膜宽度	430mm
最大包装能力(视材料而定)	35-150次/分(视材料而定/ According to its material to fix)
适合薄膜厚度	0.03-0.06mm
制袋长度	65-330mm
包装宽度	25-180mm
分切长度	40-180mm
挤吐成型宽度	10-100mm
分切高度	5-40mm
包装高度	5-70mm
总功率	38Kw 220V/380V
整条线的尺寸	1200 × 1200 × 1500mm
总重量	5000kg



WF-550W

Four Sides Sealing Automatic Packing Machine

四边封全自动包装机

性能特点 Performance And Characteristic

- 可编程序控制：采用PLC可编程序控制器，使整机运行程序化。
- 触摸屏显示：主机速度、设置袋长、实际袋长、补缩量、产量都会在屏幕上显示，一目了然。
- 袋长自动调节：包装长度的变换可直接在触摸屏上自行设定，由电脑程序自动调整长度，非常方便、快捷。
- 双向补偿对正：进口光电检测色标，由PLC电脑程序结合双向补偿机构，自动跟踪，使对正快速、准确。
- 左右光电纠偏：使袋子两边对齐，平整美观。
- 收料装置：采用磁粉控制驱动，可使包装材料张力平衡，整机运行稳定。



- 封边加压装置确保产品密封效果。封边延长封边加固这是国内四边包装机所不具备的特点
- Programmable control: adopt PLC programmable controller, make the machine running program.
- Touch screen display: host speed, set the bag length, the actual bag length, the amount of compensation, the output will be displayed on the screen, be clear at a glance.
- Packaging bag length automatic adjustment: length of transformation can be directly set by the touch screen, by the computer program automatically adjust the length, very convenient and quick.
- Two-way compensation for standard: imported photoelectric detection color code, by PLC computer program combined with two-way compensation institution, automatic tracking, for the rapid and accurate. About photoelectric struggle: to make the bag on both sides of alignment, smooth and beautiful.
- Collect waste device: driven by magnetic powder control, can make the packing material tension balance, the machine running stable.
- Sealing side pressure device ensure product sealing effect. Sealing way to extend Sealing side to reinforce this is does not have the characteristics of the square packing machine at home.

主要技术参数 Main Technical Data

型号	Model	WF-550W
生产能力	Production capacity	30-120包/分 Bags/min (视产品规格而定 Vary with different specifications)
包装膜宽度	Film width	最大 (Max) 450
制袋长度	The bag length	120-450mm
产品尺寸	Product size	最宽(Max.width)200mm, 最高(Max.height)80mm
机器重量	Weight	约(about)1000kg
额定电压	Rated voltage	AC220V/50HZ
总功率	Total power	3.5kw
外形尺寸	Overall dimension	4380X960X1500mm



适用范围 Scope Of Application

该机是本公司科研人员在多功能枕式版块全自动包装机的基础上，并吸收国外先进包装技术，严格按“GMP”规范要求，专门针对贴膏磁贴退热贴等类似产品的包装而设计开发的国内首创产品。本机集制袋、装产品、打印批号、四边封口、开撕裂口、切断和包装成品输送全部一次性完成。整机采用人机界面，具有左右自动纠偏、前后光电对版、六组温控、封边加压装置确保产品密封效果。该机的试制成功，结束了磁贴等类似产品只能用手工包装的历史，且解决了产品包装密封不严的技术性难题。该机性能优越，包装美观，科技含量高，是自动包装的首选设备。

This machine is the company scientific research personnel in the multi-function pillow section, on the basis of fully automatic packaging machine, and absorb foreign advanced packaging technology, strictly in accordance with the requirements of "GMP" specification for administration of warm cooling gel and similar product packaging design and development of products of domestic initiation. The machine set, loading products, batch number printing, quadrilateral sealing, tear open mouth, cutting and packing the finished product delivery all at once. Around the whole machine adopts the man-machine interface, with automatic photoelectric the edition, six group before and after the struggle, temperature control, sealing side pressure device ensure product sealing effect. The machine successfully trial-produced, over warm paste and similar products can only use the manual packing of history, and has solved the product packaging unlight seal technical difficulties. The machine's performance and beautiful packaging, high technology content. Is the first selection of automatic packaging equipment.

HY-330A

Warm Paste Infusion Warmer Packaging Machine

全自动暖宝宝、暖脚贴、加温医疗贴内包装机

Hua Yuan 华源

性能特点 Performance And Characteristic

- 适用于包装暖包、暖脚垫、暖袋、暖宝宝、输液加温器异形袋物料。
- 配套外包装机可形成自动化包装流水线。
- 双履带自动送膜、平板热封、四边封合，且封合牢固，袋型平整、精美。
- 机械传动采用减速机与主传动连接，主轴在同一轴心线(减小传动误差)。
- 气动系统均采用光电控制，通过PLC可编程序，使各机构准确无误的运行，使包装产品在工作位，长距离的运行中保证真同步的稳定性。
- 自动送料，自动加料，上下网纹，气缸加热机抓手牵引，性能可靠、操作方便、自动化水平高，整机采用PLC自动控制，交直流变频调速，可配光标跟踪对版封合配置。
- Suitable for packing paste warm infusion warmer and similar products
- Material measurement can be done automatically filling sealing
- Packing speed and stable performance simple operation
- Other shapes can also be custom-made products



生产能力	15-45pcs/min
最大包装尺寸	330×160mm
压缩空气	0.6-0.8 pa
包装材料	复合材料
物料类型	粉剂
功能	填充 灌装 打包 计量 其他
模具冷却	自来水或循环水60L/h
电源总功率	4.5KW
外形尺寸	1900×790×1700mm
整机重量	900kg



DXD-400

Bucket Automatic Packing Machine

链斗式自动包装机



适用范围 Scope Of Application

适合于膨化食品、虾条、糖果、巧克力、小饼干、瓜子、散装饺子速冻食品类、日用品、小五金、药材等物料的包装。可自动完成送料—制袋—打印批号—封口—成品输出等。

Suitable for packaging materials like all kinds of fried food, shrimp, sweets, chocolate, biscuit, seeds, frozen food, daily products, hardware and medicine.

性能特点 Performance And Characteristic

设计合理，结构简洁。单片机、步进电机控制，袋长设定方便，准确。调速简单、快捷。

选配装置：连包控制装置、充气装置(气源自备)。

Reasonable design, simple structure, controlled by single-chip computer, stepping motor, convenient and correct bag length setting simple, fast speed regulation.

Optional: continuous packaging control device, gas-filled device (air source supplied by users).



主要技术参数 Main Technical Data

包装速度	Packing speed	15-60包/分(bags/min)
制袋尺寸	Bag-making size	L: 60-250mm W: 60-180mm
计量范围	Filling range	50-850ml
包装膜宽	Film width	140-400mm
包装材料	Packing materials	OPP, CPP, PET, PE 等复合材料
薄膜厚度	Film thickness	0.04-0.08mm
卷膜直径	Film diameter	Max.320mm
电源功率	Power supply	AC 220V 50/60Hz 2.5kw
机器尺寸	Overall dimensions	1100×800×2150mm
整机重量	Weight	400kg

DXD-1000G

Automatic Granule Packing Machine

自动颗粒包装机

Hua Yuan 华源



技术性能 Main Standard Features

中、英文显示屏控制系统，不锈钢箱体，只需在可显示的设置单元设定所需参数(袋长)，控制系统则自动优化匹配各动作配合，从而达到最佳包装速度。双电源光电检测系统稳定可靠，保证包装的商标完整。智能型温控仪控制。自动完成计量、制袋、充填、封合、打印批号、切断及计数等全部工作。采用三边封双面加热或四边封模式。封口形式：可定制成三边封、四边封、枕形袋。

包装材料：纸 / 聚乙烯聚酯 / 铝箔 / 聚乙烯尼龙 / 聚乙烯茶叶滤纸等。选配装置：打码机(色带式、墨轮式)；电脑控制装置。

The SJIII-K series automatic granule packaging machine is designed and manufactured by advanced science and technology in the world. it has reliable quality, high efficiency and beautiful shape. as regards its automatic control system, we have adopted advanced photo electricity track planet differential compensating mode and automatic constant temperature control, mechanism, which makes our machine has very fast packaging speed, moreover, our machine can carry out step less speed adjustment, and automatically finish the processes of bag making, computation, filling, sealing, cutting, counting and printing number on the bag. It can be used for various compound, packaging materials.



主要技术参数 Main Technical Data

型号	Model	DXD-1000
包装速度	Packing speed	25-60(bag/min)
包装容量	Packing volume	100-1000ml
电源	Dimension	220V 50hz 1.8kw
制袋尺寸长	Bag size l	50-300mm
制袋尺寸宽	Bag size w	50-210mm
机器尺寸	Overall dimensions	1200×900×2000mm
整机重量	Weight	350kg



DXD-100/200F

HXL series automatic granule packing machine

自动粉剂包装机

性能特点 Performance And Characteristic

- 背封，三边封，四边封包装形式
- 包装运行数据及调节在显示屏上直观显示，直接操作
- 装配光电控制装置保证包装袋图案完整
- 自动完成制袋，计量，充填，封合，断切，计数，打印批号
- 壳体及物料接触部位使用不锈钢材料
- Back sealing, three-side sealing, four-side sealing packing method
- The packing data and adjustment can be displayed on the screen. The user can directly operate it on it.
- Assembled with a photoelectric controller to ensure that its packing bag figure are perfect.
- It can automatically finish making-bag, metering, filling, sealing, cutting, counting and printing batch number.
- The body and the parts touching the material are made of stainless steel.

适用范围 Scope Of Application

食品，医药，化工，种子，日化行业松散状无粘性颗粒物料
It is applicable for packing foodstuff, medicine, chemical industry, seed, and the loosing non-sticking granule daily chemical industry.



主要技术参数 Main Technical Data

型号	Type	DXD-100F	DXD-200F
制成袋长 mm	bag-making length	40-160	50-260
制成袋宽 mm	Bag-making width	25-120	70-190
包装薄膜宽度 mm	Packing film width	60-240	160-380
包装容量 ml	Packing capacity	5-100	100-1000
包装速度 bags/min	Packing speed	40-80	40-70
功率 Kw	power	2.4	2.6
外形尺寸 mm	Overall Dimension	690*1010*1750	900*1120*2360
整机质量 Kg	Weight	300	480



DXD-50-2000Y

Automatic Liquid(paste State) Packing Machine

半流体自动包装机

Hua Yuan 华源

技术性能 Main Standard Features

SJIII-S系列液体或半流体包装机，完全采用电脑程序控制，生产过程可自动完成，例如：制袋、计量、充填、封合、打印批号、生产日期、加易撕口、切断或联体袋、计数等全过程。采用柱塞泵容积法计量方式，特别适合包装易拉丝及滴漏的物品，如洗发液等类似的物料。

封口形式：可定制成三边封、四边封、枕形袋、果酱。

包装材料：纸 / 聚乙烯聚酯 / 铝箔 / 聚乙烯尼龙 / 聚乙烯茶叶滤纸等。

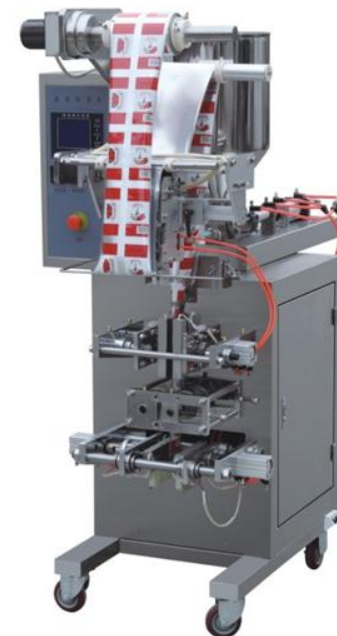
选配装置：打码机(色带式、墨轮式)、电脑控制装置。

SJIII-S series paste-state packaging machine adopts computer control system completely, it can finish the production's process auto, matically such as making bags, counting, filling, sealing, cutting, printing batch number, making the rip, and so on. It also adopts the adjustable quantificational plunger pump and it special uses for something which easy to drawbench or dript as shampoo.

Sealing type:the bag can be sealed on three sides, four sides, or pillow.

Packaging material:paper/pe/pet/al foil/penylon, pe, tealeaf filtering paper&ect.

Option:hot stamp ribbon coder(color style, ink wheel style); micro-co,mputer controller.



主要技术参数 Main Technical Data

型号	Mode	DXD-50Y	DXD-100Y	DXD-300Y	DXD-500Y	DXD-1000Y	DXD-2000Y
生产能力	Capacity(pcs/min)	35-50	30-45	20-35	20-30	20-30	15-20
包装容量	Packing range(ml)	1-50	1-100	50-300	50-500	100-1000	100-2000
装机功率	Power	1.3Kw 220V	1.3Kw 220V	1.8Kw 220V	1.8Kw 220V	2.0Kw 220V	3.0Kw 220V
制袋尺寸	Length of bag(mm)(max)	160	180	200	220	280	360
制袋尺寸	Width of bag(mm)(max)	100	140	150	180	220	280
外形尺寸	Dimension(l×w×h)(mm)	1400mm×1000mm×1800mm	1700mm×1100mm×2100mm	1800mm×1200mm×2350mm			
整机重量	Weight(kg)	300	350	400	450	500	600

BK-400

Automatic three-dimensional packaging machine

全自动三维包装机

性能特点 Performance And Characteristic

BK系列BOPP透明膜三维包装机是一种采用环保型BOPP透明膜与折封拉线对不同规格的硬纸包装盒或长方形物品进行三维六面体包装的通用设备(类似香烟包装)。

本系列机器广泛适用于药品、保健品、盒装食品、化妆品、文具用品、纸品、音像制品等类似香烟的各种单盒(件)或多盒(件)集合码垛包装。被包产品具有防潮(主要)、防伪、提高产品装档档次之功能。其标准型适合单盒(件)包装,加长型适合多盒(件)集合码垛包装。

BK series BOPP transparent membrane packing machine is a three-dimensional environment-friendly use of BOPP film and transparent presentation of the closure cable Yingzhi different specifications of the rectangular box or three-dimensional items hexahedral generic packaging equipment(similar to cigarette packaging).

This series machines widely applied to medicine, boxed food, cosmetics, stationery, paper products, audio-video products, and other similar single-cigarette boxes(cases) or more boxes(pieces) collection stack packaging. The package is moisture-resistant products(mainly), security, improve product quality and decorating the function. Its standard for single-box(pieces) packaging, and more suitable for longer-top boxes (pieces) collection stack packaging.



主要技术参数 Main Technical Data

生产效率	Production efficiency	10-30包/分
包装尺寸范围	Package size range	(L)100-400mm(W)50-240mm(H)20-110mm
电源	Power supply	220V 50-60Hz
电机功率	Motor power	0.75Kw
加热功率	Heating power	3.7Kw
输送带	Conveyor	1800X500X850mm
外形尺寸	Dimensions	2250X1100X1850mm
重量	Weight	1000kg



ZH-100

Automatic Cartoning Machine

全自动装盒机

Hua Yuan 华源

性能特点 Performance And Characteristic

- PLC自动控制系统, 变频调速, 电器元件均采用国际知名品牌。
- 采用人机界面操作系统。
- 机械过载自动停机。
- 自动剔除缺包装物和说明书的低盒。
- 故障显示、报警和成品计数。
- 性能稳定、操作简便易懂。
- International famous brand of electrical component such as PLC touch screen, frequency inverters, etc.
- Adopt human-machine operation system.
- Automatically stop when machine is overload.
- Automatically reject lacking of package product and leaflet.
- Automatically display trouble. Alarm and count finished products.
- Stable performance, operation is easy.



主要技术参数 Main Technical Data

装盒速度	Encasing speed	30-160盒/分(Cartons/min)
纸盒	质量要求	Quality requirement
Carton	尺寸范围	Dimension range(L*W*H)
	质量要求	Quality requirement
说明书	未折叠尺寸范围	Unfolded leaflet specification
Leaflet	折叠范围	Fold range
压缩空气	工作压力	Working pressure
compressed air	耗气量	Air consumption
电源	Power supply	220V 50Hz
主电机功率	Motor power	0.75kw
外形尺寸	Machine dimension(L*W X H)	3100mm*1100mm*1550mm
整机净重	Machine weight	约1400kg



给袋式固体物料计量包装生产线



Apply to candy, frozen dumpling, rice balls, chocolate, biscuit, peanuts, crystal msg, seeds, happy fruit, dried fruits and melon seeds and similar mate rial packing.



Hua Yuan 华庭

- 可智能检测是否开袋及开袋是否齐全，在不合适加料的况下不加热不封，不浪费袋子，可为用户节约可观的成本。
- 本机工作速度可在规定范围内通过变频调速装置随意无极调节。
- 配有先进的德国西门子PLC控制，触摸屏人机界面操作更方便。
- 过电保护，安全装置。在机器工作气异常或者加热管故障时自动报警提示。
- 可实观双向加料，固液加料，不同液体加料等均可。
- 各电机夹度可以由电机控制调节，适用于不同宽度的袋子。
- 在部分组件中配用进口公差塑料轴承，不需加油，减少对食品的污染。
- 全机中与包装袋或者物料接触的零件均采用不锈钢等符合食品加工要求的材料制造，符合食品加工行业的卫生标准，安全可靠。
- 可选择不同的计量器进行称量，可包装范围广泛，可适用于液体、膏体、颗粒、粉末、不规则块状物等物料的包装。
- 使用预制的产品包装袋，图案精美，封口效果佳，成品档次高，可包装多层复合膜、单层PE、PP等材料制成的预制袋、纸袋、包装膜范围。
- Easy to operate, adopt advanced PLC from Germany siemens, mate with touch screen and electric control system, the man-machine interface is friendly.
- Frequency conversion adjusts the speed: this machine uses frequency conversion equipment, can be adjusted within the range according to the needs of reality in production.
- Automatic checking: no pouch or pouch open error, no fill, no seal. the bag can be used again, avoid wasting packing materials and raw materials.
- The width of the bags could be adjusted by electrical motor. press the control-button could adjust the width of clips, easily operate, and save time.
- Double filling working position, can filling two types materiel, such as: solid & liquid, two types liquid etc.
- Use the plastic bearing, don't need put on oil, less pollution.
- Use no oil vacuum pump, avoid polluting the environment in the production.
- The packing materials loss low, what this machine is used the preformed bag, the bag pattern is perfect and has a high quality of the sealing part, this improved the product specification.
- Product or packing bag contact parts adopt stainless steel or other materials which accord with the food hygienic requirements, guarantee hygiene and security of the food.
- With different feeders changed to pack solid, liquid/thick liquid, powder and so on.
- The packing bag suits in extensive range, suit for multi-layer compound, monolayer PE, PP and so on preformed bag made by film and paper.



包装袋类型	自立袋, 夹重阻袋, 拉链袋, 四边封袋, 三边封袋, 纸袋等复合袋
包装袋尺寸	W:100-200mm L:100-300mm
填充范围	5-1500g
包装速度	25-60包/分 (其速度由产品自身及填充重量决定)
包装精度	偏差 $\leq \pm 1$
总功率	5kw
计量配套设备	电脑组合秤, 物料输送机, 振动给料机

GD6/8-200F

Powder Measuring And Packing Production Line

给袋式粉剂计量包装生产线



适用范围 Scope Of Application

本机适用于：淀粉、米粉面粉、盐洗、衣粉、味精等类似物料的包装。
可自动完成送袋、开袋、物料充填、封口、打印日期等功能。

Powder: this machine is suitable for rice starch flour salt washing powder and MSG similar material packing.
Can be done automatically open the bag filling sealing material printing date applicable to all kinds of finished bag of dropping material packing.



主要技术参数 Main Technical Data

包装袋类型	自立袋，挑重阻袋，拉锁袋，四边封袋，三边封袋，纸袋等复合袋
包装袋尺寸	W:100-200mm L:100-300mm
填充范围	5-1500g
包装速度	25-60包/分 (其速度由产品自身及填充重量决定)
包装精度	偏差 $\leq \pm 1$
总功率	3.6kw
计量配套设备	螺旋计量填充器，粉剂输送机



GD6/8-200Y

Measurement of liquid packaging production line

液体计量包装生产线

Hua Yuan 华源

适用范围 Scope Of Application

本机适用于膏体、液体的自动包装：如洗衣液、洗发膏、酱油醋、火锅料、豆瓣酱、等类似物料可自动完成送袋、开袋、物料定量充填、封口打码等功能。

Machine apply to all kinds of sauce body of liquid materials such as shampoo soy sauce vinegar and similar material chafing dish material broad bean paste the automatic packing! can be done automatically open the bag filling sealing material printing date applicable to all kinds of finished bag of dropping material packing!



主要技术参数 Main Technical Data

包装袋类型	带嘴自立袋，挑重阻袋，拉锁袋，四边封袋，三边封袋，纸袋等复合袋
包装袋尺寸	W:100-200mm L:100-300mm
填充范围	5-1500g
包装速度	25-60包/分 (其速度由产品自身及填充重量决定)
包装精度	偏差 $\leq \pm 1$
总功率	5kw
计量配套设备	电脑组秤，物料输送机，振动给料机，液体计量填充机，粉剂计量机



DXD-520C

Fully-automatic Combiner Measuring Packaging Machine

组合称量全自动包装机

适用范围 Scope Of Application

适合于膨化食品、糖果、花生、青豆、瓜子、大米、小米、种子、小饼干、开心果、茶口十、果冻、水饺、汤圆、味精、咖啡、砂糖等散粒状物料。

This is suitable for automatic packaging particle like sweets, beans peanuts, seeds, grain, biscuits, nuts, tea, dumplings, gourmet Coffee, sugar.



中国·瑞安市华源包装机械有限公司
China-rui'an City Huayuan Packing Machinery CO.,LTD

Hua Yuan 华源

性能特点 Performance And Characteristic

- 进口PLC、人机界面控制系统，触摸屏操作简便、直观。
- 伺服送膜系统，定位准确，封切位置均采用自动纠偏装置，自动化程度高。
- 采用智能温控器、温度控制准确，保证封口美观、平整。
- 完善的自动报警保护功能，将损耗减到最低。
- 本机与计量装置配套即可自动完成送料、计量、填充制袋、日期打印的全部包装过程，并自动完成计数。
- 制袋形式：本机可以根据客户需要制成枕式袋、打孔挂袋。
- Imported PLC control system, simple-operating, visual touch screw.
- Servo film feeding system, correct register, sealing and cutting positions adopt automatic correction device, high automation.
- Intelligent temperature controller is used, correct temperature control, ensure nice, smooth seal.
- Perfect automatic alarming protective function, reduce the consumption up to the lowest.
- When the machine is combined with metering equipments, full packaging process including automatic feeding, metering, bag filling aate printing and automatic counting is completed.
- Type of bag making: according to customer's demand, the machine can produce pillow bags, punched hanging bags.

DXD-520F

Fully - automatic powder packaging machine

粉剂全自动包装机

适用范围 Scope Of Application

适合于面粉、精细白糖、奶粉、味精、调料、食品添加剂、农药、洗衣粉、保健茶粉、中药粉等粉状物料的自动化包装。

This is used for automatic packaging powder materials such as flour, fine sugar, milk powder, gourmet, food additive, pesticide, washing powder and Chinese medicine.

主要技术参数 Main Technical Data

包装速度	Packing speed	15-70 Bags/min
制袋尺寸	Bag-making size	L:80-350mm W:80-250mm
计量范围	Filling range	150-200ml
包装膜宽	Film width	180-520mm
包装材料	Packing materials	OPP / CPP / PET / PE 等复合材料
薄膜厚度	Film thickness	0.04-0.08mm
耗气量	Air consumption	0.36m ³ /min 0.6Mpa
电源功率	Power dimensions	Ac 220V 50Hz 3.5Kw
机器尺寸	Machine dimensions	1600x1050x1750mm
整机重量	Machine weight	600kg



YBZ-250B

Automatic Blister Packing Production Line

铝塑/枕式/装盒自动包装生产线

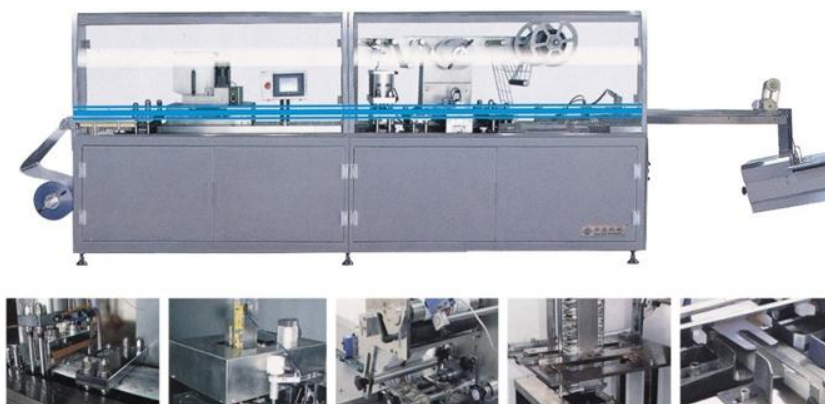
适用范围 Scope Of Application

本机器是我公司科研人员根据市场最新要求，而研发的一款用于铝塑、枕式袋包装装盒的机型。

According to the latest demand of the market, scientific research technicians of our company designed and developed the line machine, which is specially for al/pl blister, pillow bag and packing into cartons.

集铝塑、枕式、检测、剔除、装盒于一体，结构紧凑操作简单，PLC可编程控制，触摸屏人机界面。(可按客户要求设计)

The line machine integrating al/pl blister, pillow bag, detection, rejection, and cartoning packing into an organic whole, which with compact structure, simple operation and PLC touch screen adopted, change parts can special designed by customer's requirement.



铝塑主要技术参数 Main Technical Parameter For Blister Machine

盒装速度	Capacity	5-25冲/分钟 (cut/min)
行程范围		40-120mm
包装材料	药用PVC硬片 Packing material pharmacy 涂胶PTP PTP alu foil (mm)	(0.2-0.5)×(230-270) (0.02-0.05)×(230-270)
洁净压缩空气	Clean compressed air (pressure)	0.8-1.1 MPa
耗气量	Air consumption	≥0.5
电能耗	Power	AC380V, 50Hz 6.5kw
模具冷却水	Water cooling for moulds	循环水耗量60L/H(reycle water with 60l/h consumption)
外形尺寸	Overall dimensions	3400×65×1450mm
净重	Weight	2000kg

中国·瑞安市华源包装机械有限公司
China·ruian City Huayuan Packing Machinery CO.,LTD

Hua Yuan 华源

枕式包装主要技术参数 Main Technical Parameter Pillow Machine

大薄膜宽度	Max Film Width	260mm
最大包装能力	Max Packaging Capacity	40-180次/分(视材料而定/According to its material to fix)
适合薄膜厚度	Suitable Film Thickness	0.04-0.06mm
制袋长度	Length Of Bags	50-330mm
包装宽度	Packaging With	25-110mm
包装高度	Packaging High	5-45mm
总功率	Total Power	2.7Kw 220V
外形尺寸	Overall Dimensions	3500X 880 X 1500mm
总重量	Weight	680kg



盒装主要技术参数 Main Technical Parameter For Cartoning Machine

盒装速度	Capacity	80-110/分钟 (box/min)
包装范围	纸盒尺寸范围(mm) Box dimension	(65-125) × (40-78) × (12-68)
包装材料	材质 (g/m²) Cardboard of box required	250-350g/m²
	说明书尺寸范围 (L×W) Leaflet dimension	(80-300)×(70-210)
	材质 (g/m²) Cardboard of box required	250-350g/m²
洁净压缩空气	Clean compressed air (pressure)	0.6-0.8 MPa
耗气量	Air consumption	≥0.3
电能耗	Power	AC380V, 50Hz 1kw
外形尺寸	Overall dimensions	3100×1380×1800mm
净重	Weight	1200kg

QZD-260

Multifunctional Automatic Packaging Line

全自动多功能包装连线

性能特点 Performance And Characteristic

- 本机可对物料进行等待包装 有物料自动包 缺物料自动停机等功能。
- 本机可进行自动计数 物料可以自动排序 自动单个分料。
- 减少工人劳动强度 提高产能。
- 本机采用全伺服控制系统 可对各种生产线进行对接形成包装生产一体自动化。



本机可对食品类烘焙烘烤类生产线进行连线对接，也可适用对五金日化类生产线进行连线对接，可对产品进行高速装袋，输出部分可连接收缩机，装盒机，装箱机等配套设备具有包装速度快，节省人工等特点。

- The machine can be wait for the packing material Automatic package material without material automatic stop function.
- The machine can be automatic counting Material can automatically sort a single points automatically.
- Reduce the workers labor intensity Increase production capacity.
- The machine adopts full servo control system Docking formed on various production line for packaging production automation.



This machine can be wired in food baking oven production line, also can be used to attachment docking, hardware chemical production line can be high-speed bagging on product, output part can be connected shrinking machine, packing machine, packing machine and other supporting equipment with packing speed, save human characteristics.

主要技术参数 Main Technical Data

型号	Model	QZD-260
制成袋尺寸	Finished package size	长Length 宽Width 高Height 65~330mm 30~150mm 5~50mm
封口强度	Vertical and cross sealing strength	>15Nmm ²
包装速度	Packaging speed	40~220Bags/min
包装膜宽	Packaging film width	90-350mm
电源规格	Power specification	220V 50 60Hz 2.4KW
整机重量	Machine weight	600kg
外形尺寸	Overall size	4100×1000×1560mm

LB-350

Automatic feed packing system

理料包装系统

Hua Yuan 华源

LB350 feed packing system is mainly composed of arranging and conveying unit, a material blocking unit, a steering unit, packaging machine, labeling system composed by arranging and conveying unit, the materials are flexible shunt, finishing queue; the material blocking unit products will be assigned to the preset each receiving unit, feeding unit product order, tail frame smooth, no damage to enter the packaging machine to complete the packaging by servo feed packing for bread cake, cookies and other similar products, can be carried on the product surface finish turning by flipping unit.

LB350理料包装系统主要由整理输送单元，挡料单元，转向单元，包装机，标识系统组成系统通过整理输送单元，对物料进行柔性分流、整理排队；挡料单元将产品分配到预设的各道接料单元，通过伺服理料尾架单元将产品有序、顺畅、无损伤地进入包装机完成包装，适用于面包、蛋糕、饼干等类似产品的理料包装，可通过翻转单元进行对产品完成翻面。



性能特点 Performance And Characteristic

- 可用于产品的储存和运输流通；
- 双差速排序，稳定反馈；
- 304不锈钢表面的设计，时尚的有机玻璃隔板；
- 拆下带无工具；
- 简单，结构紧凑，易于清洁；
- PU带输送机设计，可用于trayless产品输送。
- Can be used for products storage and circulation transportation;
- Dual differential speed sorting, stability feeding back;
- Stainless steel 304 surface design, fashion organic glass baffle;
- Dismantle the belts without tools;
- Simple & compact structure, easy to clean;
- PU belt conveyor design, can used for trayless product feeding.

主要技术参数 Main Technical Data

型号	Model	LB-350
装填速度	Reload speed	35-150(包/分)×3
总功率	The total power	5kw×3
机器外形尺寸	dimension of machine	9000×4000×1600(mm)
装填合格率	The qualified rate of loading	≥98%
电源类型	The type of power	220V 50Hz

圆盘理料方式 Disc material

理料速度：50-400包/分



1. 圆盘理料：给料机+圆盘+自动理料+包装机。
2. 适用来料状态：来料杂乱无章，人工倒料，来料不均，高速排序等。
3. 适用产品：产品形状规则。表面有一定硬度和韧性的棒状，块状产品。
如：米果蛋卷糖果饼干米花糖瓜子饼法式面包等。

4. 设备的优势：
自动整理系统优势：
适应于整齐排列方式或杂乱方式；
结构简洁、操作简单、调整简便；
宽皮带拆装方便、快捷；
自动送料系统优势：
定位精准、高速；
不同规格产品更换操作简便，设置简单；
皮带可快速无工具拆装；
结构简洁，清洁简便；

整理线与自动理料由同一控制系统控制，速度上实行联动机制；
即后端料少时，前端快速补料；后端料多时，前端慢速；后端（包装机）停机时，前端停止。减少包装机停机频率，保证产品封口质量，适用于包装要求较高的产品。

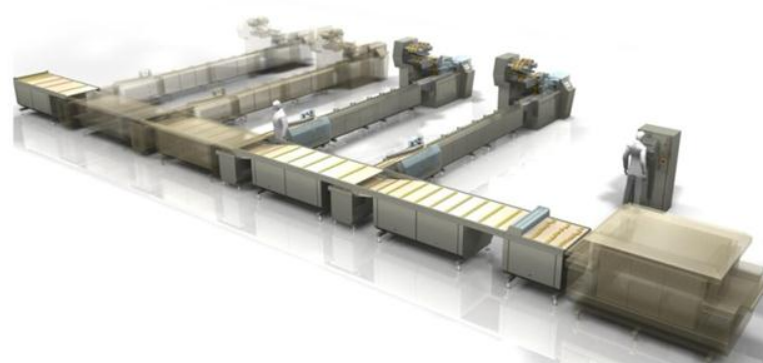
分道式物料分配系统采用中央集成控制技术，根据物料来料速度、数量自动调整分配。系统由物料导向单元、分道单元、接料单元、理料单元、包装单元、储料单元、总控单元组成。系统通过导向单元，对物料进行柔性分流、整理排队；分道单元通过分道移动，将产品分配到预设的各道接料单元；储料单元通过物料分配系统指令，将产品分流储存在缓存区，待包装线前满足包装时，通过循环系统，物料再次分配进入包装线，完成包装，确保整线可以满足不同断生产需求。

1. The round disc bedding parts: feeder & round disc bedding & automatic feeding & packing machine.
 2. Feeding situation: round disc feeding disorderly, pour products in by hands, products come uneven, sort with high speed.
 3. Application: regular product and blocky structure product which surface should be hard and toughening. For example, rice cake cone, candy, biscuit, melon seeds biscuit, French bread and so on.
 4. The advantage of equipment:
Automatic sorting system advantage: Can be applied to neatly arranged and disorderly.
The machine construction, operate and control are simple
The machine belt dismounting can be convenience and quickly
Advantage of automatic feeding parts: precise and quickly fixed position. Change different size product simple and install simple.
The machine belt can be dismantle and install quickly without tools.
The machine structure is simple and clean can be easy.
Because of the neat line and automatic neat part control by same system so machine speed can be use linkage mechanism. For example, if behind parts don't have materials the front parts will supply if behind parts (packing machine) to much materials the front part will slow down speed. The front part will stopped if packing machine stopped. The line can reduce the rate of packing machine be stopped to insure quality of sealing bag. Apply to the product which require good package.
- The machine automatic control and allot according to materials come rate and some numbers, because of separate road materials systle use the central integrated control technology. The system make of guiding unit, separate road unit, catch unit, collating materials unit, packing unit, store materials unit, head quarter control unit. System separate materials and put materials in order according to guiding unit, separate road unit through road shift to put product in every road catch unit. The store materials unit according to materials distribute system to put product in cache region. When the packing line can finish pack th rough circulate system the materials be allotted in packing line. All these to insure the line can produce never be disconnected.

流水线理料方式 Line of packaging system

理料速度：50-200包/分

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1. 直分式理料：输送平台+过渡输送机+转向机+自动理料+包装机。
2. 适用来料状态：纵横方向来料较均匀厂房纵向布置。
3. 适用产品：蛋糕 面包 饼干 老婆饼 绿豆饼 巧克力饼等各种形状规则的产品。
4. 设备的优势：自动整理系统优势；适应于整齐排列方式或杂乱方式；结构简洁、操作简单、调整简便；宽皮带拆装方便、快捷；自动送料系统优势；定位精准、高速；不同规格产品更换操作简便，设置简单；皮带可快速无工具拆装；结构简洁，清洁简便；

整理线与自动理料由同一控制系统控制，速度上实行联动机制；
即后端料少时，前端快速补料；后端料多时，前端慢速；后端（包装机）停机时，前端停止。减少包装机停机频率，保证产品封口质量，适用于包装要求较高的产品。

分道式物料分配系统采用中央集成控制技术，根据物料来料速度、数量自动调整分配。系统由物料导向单元、分道单元、接料单元、理料单元、包装单元、储料单元、总控单元组成。系统通过导向单元，对物料进行柔性分流、整理排队；分道单元通过分道移动，将产品分配到预设的各道接料单元；储料单元通过物料分配系统指令，将产品分流储存在缓存区，待包装线能满足包装时，通过循环系统，物料再次分配进入包装线，完成包装，确保整线可以满足不同断生产需求。

1. straight line collating materials parte: convey platform & transition convey part & change machine & automatic feeding part & packing machine.
2. Feeding situation: vertical and horizontal direction the materials comes uniformly and factory longitudinal arrangement.
3. Application: cake, bread, biscuit, wife biscuit, mung biscuit, chocolate and so on.
4. The advantage of equipment:
Automatic sorting system advantage: Can be applied to neatly arranged and disorderly.
The machine construction, operate and control are simple.
The machine belt dismounting can be convenience and quickly.
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